

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

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1. A method for forming an Arundo donax pulp, comprising:
    - (a) ~~subjecting a furnish comprising Arundo donax particles to a pulping process to provide Arundo donax pulp; and~~
    - (b) ~~bleaching the Arundo donax pulp by a total chlorine free process.~~
  2. The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-P-P.
  3. The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-Pp-P.
  4. The method of Claim 1, wherein bleaching comprises the sequence: O-A-P-P-P.
  5. The method of Claim 1, wherein bleaching comprises the sequence: O-Eop-P-Q-P-P.
  6. The method of Claim 1, wherein bleaching comprises the sequence: O-Eop-Q-P-P-P.
  7. The method of Claim 1, wherein bleaching comprises the sequence: O-Q-Eop-P-P-P.
  8. The method of Claim 1, wherein bleaching comprises the sequence: O(Q)-Eop-P-P-P.
  9. Total chlorine free bleached Arundo donax pulp.
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